



Fig. 5. Machining fixtures (IMMO corp.) [15].

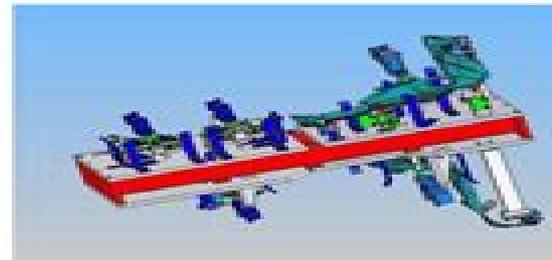


Fig. 5. Automotive stud weld fixtures on a trusion frame, (DBM innovation inc.) [22].



Fig. 3. Machining fixtures of aircraft-used bearing housing.



Fig. 3. Grind fixture for turbine blades (jensraf design, inc.) [20].

advantages in the development and deployment of welding fixture design systems.

There are obvious differences between machining fixture design and welding fixture design. As in the following:



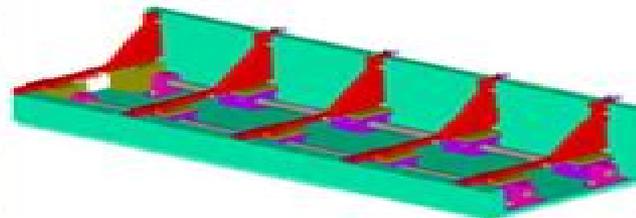
Fig. 4. Assembly fixture to locate shelves for assembly of cabinets (glennier industrial systems LLC) [21].

- The workpiece in a welding process is usually an assembly of several parts, while workpieces undergoing a machining process contain only one part.
- Usually, the accuracy requirement in a welding process is less than in machining.
- Fixing forces and machining forces in a welding process commonly are smaller than in machining.
- Thermal reactions in welding should be seriously considered.

Furthermore, these factors also should be paid some attention in welding fixture design cases:

- Electrical conductivity is critical for arc welding stability.
- In addition to thermal conductivity, when selecting fixture material thermal expansion properties also should be considered.
- Refined welding waveforms require an optimized welding circuit to maintain short arc lengths while reducing spatter, stubbing, arc flare, and arc outages to maximize travel speeds.
- More complex applications may require a dedicated fixture. The design and installation of a dedicated fixture frequently involves installing and routing wiring and pneumatic or hydraulic lines.

In the past decade, only very limited CFD research and applications have been reported in the welding sector. In this field, due to the importance of welding for sheet metal assembly in automobile and aerospace industries, the assembly and welding of sheet metal has received some special attention. A weld fixture is often developed to reduce the deformation of each workpiece due to heat and residual stress in the welding process and, hence, to reduce the dimensional variation of the assembly. Therefore, some methods of offline or online deformation analysis were developed to enhance the fixtures' ability on deformation controlling [8,9]. In



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