

Wireless Mining Project Wins Ecological Award

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As with all heavy production industries, mining needs a reliable source of uncontaminated water. Reclamation and treatment of this resource is critical to the daily operation of a mine. Automation of water recycling systems have not always been a top priority, but as Sociedad Minera El Brocal S.A.A. mining operations in Peru has shown, through their award winning water control network, automation of non-production systems can greatly increase both efficiency and system reliability.



Sociedad Minera Brocal S.A.A. mining company of Peru operates in the extraction, concentration and commercialization of polymetallic ores, mainly zinc, lead, copper and silver throughout multiple districts in Peru. At the Colquijirca Huariaca Concentrator Plant, located in the TINYAHUARCO District of the Province of Pasco, the water recycling system was manually controlled by an operator. The operator would read the level displays in the reservoir and turn on or off the pumps remotely with a handheld device. Without immediate system feedback, there was always a general uncertainty whenever a change was made to the 7km long recycling system. An overflow could result in contamination and would deprive the water needed for plant operation. There is also the unnecessary energy consumption to operate the pump when the water reservoir is full.

To automate the water recycling system, Sociedad Minera installed a Supervisory Control and Data Acquisition (SCADA) network of Rockwell Automation controllers. Rockwell controllers are the standard at Sociedad Minera due to their robust operation and standard Ethernet interface. The SCADA network monitors the water levels in the reservoir and makes predictive decisions when to turn on or off the distant pumps. The Rockwell controllers need to communicate through an Ethernet based network. Because of the 7 km distance, 14,000 elevation above sea level and topography of the area, fiber optic cable would have been too costly and difficult to install (Figure 1). The systems integrator for this project, Industrial Controls S.A.C., researched wireless Ethernet technology to be the most cost effective and selected ESTeem Wireless Modems as the hardware manufacturer. ESTeem is a member of Rockwell Automation's Encompass partner program. Both Industrial Controls (the local ESTeem distributor) and the ESTeem product line have a great reputation in the mining industry for reliability.



Figure 1: System Layout

Application Of Biogeochemistry To Minera

Kathleen Armour



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